

Hunan XIANGYUANHUA Packaging Co, Ltd.

出厂报告单 38#

ATE OF ANALYSIS

产品名称 Item	铝合金瓶盖 Aluminum Cap	生产编号: ITEM NO.	202335	订单数量: 200000个
来料厂家	顺富达	Batch No.	8-03	2023, 8-06
生产日期: Date of production	2023.8.07	生产批号: Batch No.	8-05	
生产线: Line of production	1号线	抽检数量: Inspection Qty	200个	
检验项目 Inspection Item	基本尺寸 Specificatin(mm)	检测结果 Inspection Result		单项判定或描述 Comments 合格/不合格
		最小值 Min(mm)	最大值 Max(mm)	
盖外径 (O.D) Outer diameter	42.05mm±0.15mm	42.00	42.20	competent
盖内直径 (C.D) Inter Circldiameter	≥37.60mm	37.60	37.63	competent
爪直径 (L.D) Lug diameter	35.20±0.20mm	35.20	35.32	competent
盖高 (H) Cap height	9.65±0.30mm	9.65	9.66	competent
爪高 (S) Lug heigth	8.60±0.25mm	8.60	8.86	competent
胶垫厚度 (D) PVC Thickness	1, 1-1, 4mm	1.1	1.4	competent
关盖力 (单位: N/M)	20-30	21	24	competent
开盖力 (单位: N/M)	20-40	20	28	competent
杀菌后真空度 (MPA)	0.045-0.065	0.045	0.055	competent
颜色差异	No colour difference			No colour difference
高温杀菌测试 (High temperature sterilisation test)	涂层有没有掉漆 Any paint loss on the coating			No discolouration and paint loss
	涂层是否粘的牢固 Whether the coating is firmly adhered			Strong and hard to fall off
风格 STYLE	带安全按钮/RTB的常规扭转 Regular twist off with safety button / RTB			
金属 METAL	铝合金板; 厚度 0.23±0.015mm Aluminum; Thickness 0.23±0.015mm			
化合物 COMPOUND	食品接触PVC Plastisol化合物适用于121摄氏度x45分钟的灭菌热处理。 Food contact PVC Plastisol compound suitable for sterilization heat treatments up to 121° C x 45 mins.			
内部保护 INTERIOR PROTECTION	双涂层聚酯和粘合漆, 适用于PH值在3.5以上和8.0以下的耐酸碱性。 Double coat polyester and adhesive lacquer for acid and alkaline resistance for PH value above 3.5 and below 8.0.			
外涂层&装饰 EXTERNAL COATING & DECORATION	外部聚酯底漆和清漆, 可定制各种颜色的印刷, 通常低于4种颜色/SKU。 Exterior polyester basecoat and varnish, customized printing available in various colors, normally below 4 colors/SKU.			
声明合规性 DECLARATION OF COMPLIANCE	无BPA; PFA免费; 无ESBO 符合: -欧盟委员会法规1935/2004(2004年10月27日), (EU) No 10/2011及其修正法规(EU) 2020/1245-重 金属特定迁移量 生产工艺符合 HACCP; BPA-FREE; PFAS-FREE; ESBO FREE Complies with: -Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004, (EU) No 10/2011 and its amendment (EU) 2020/1245 Regulation-Specific Migration of Heavy Metal Manufacturing process complies with HACCP;			
储存条件 STORAGE CONDITION	盖子/纸箱应存放在凉爽通风的地方, 相对湿度低于70%, 不得直接暴露在阳光下。使用前24小时, 应将盖子置于室温下。建议在纸箱上注明的生产日期后1年内用完盖子。 Caps/cartons should be stored in a cool and ventilated place, relative humidity below 70%, without direct expose under sunlight. Caps should be brought to room temperature 24 hours before use. Caps are suggested to be used up with 1-year from the manufacturing date indicated on the carton.			
绘图 DRAWING				
38MM RTB金属吊耳盖 38MM RTB Metal Lug Cap	修订日期2023/8/17 Revision Date 2023/8/17			
检验员 Inspector	签名: 郭建军	检验日期 Inspection date		2023年8月17日

注: 每批来料必须先做检测, 有问题及时向上级反映, 所有判定通过后才能生产大货。